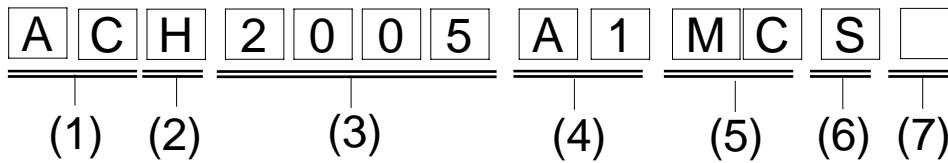


ISM Band Chip Antenna For ACH-2005-A1-MC-S

1. Explanation of part number :

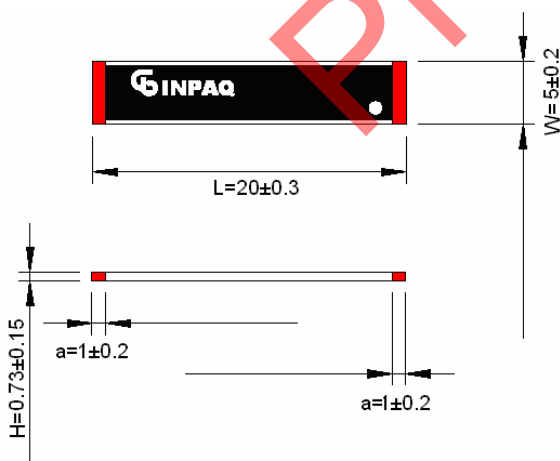


- (1) Product type: Chip Antenna
- (2) Center Frequency/Band code: H-ISM Band (909~921MHz)
- (3) Size code: 20.0mm(length) x 5.0mm(width)
- (4) Design Revision code: A1= Rev. 1
- (5) Series no.: MC=Monopole Ceramic
- (6) Special Code: S= RoHS Compliant
- (7) Suffix for special requirements

2. Electrical Specification :

Electrical Specification	
Frequency range	909~921MHz
Polarization	Linear
Patten	Omni-Directional
Reef impedance	50 ohm
Size	20mmx5.0mmx0.73mm

3. Dimensions: (unit: mm)



Mark	L	W	H	a
Dimensions	20.0±0.3	5.0±0.2	0.73±0.15	1.0±0.2

UNLESS OTHER SPECIFIED TOLERANCES ON :

X=± X.X=± X.XX=±
 ANGLES=± HOLEDIA=±



INPAQ TECHNOLOGY CO., LTD.

SCALE : xxxx

UNIT : mm

DRAWN BY: 張芳榕

CHECKED BY: 楊奇峰

DESIGNED BY: 謝立庭

APPROVED BY: 陳志銘

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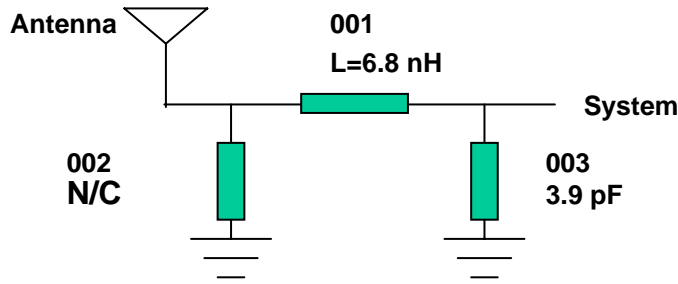
**TITLE : ISM Band Chip Antenna For
ACH-2005-A1-MC-S**

**DOCUMENT
NO.**

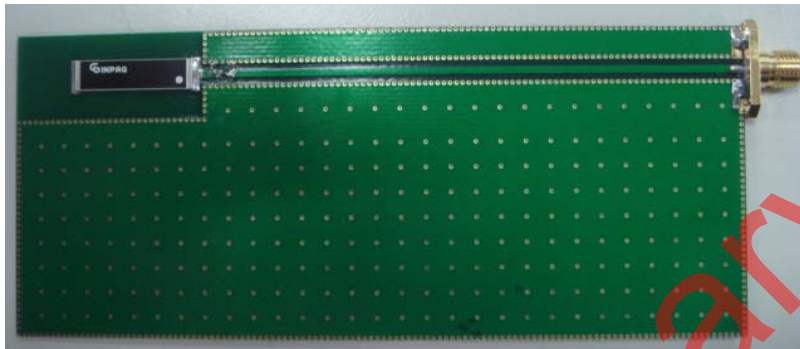
ENS000016380

**SPEC REV.
P0**

4. Demo board matching circuit



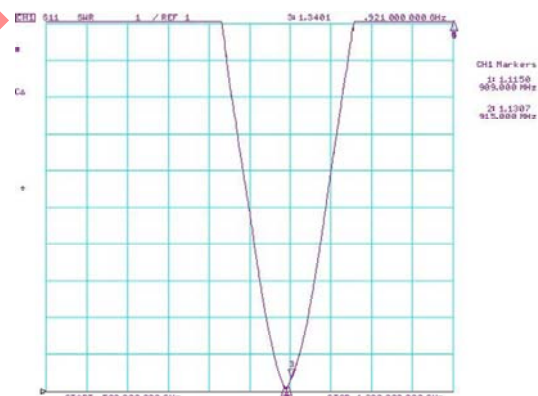
5. The picture of test board



6. Measurement data

(1) Return loss

(2) VSWR



Measurement frequency points and S11 / VSWR value

Frequency (Unit:MHz)	909	915	921
Return loss_S11 value	-25.06	-24.71	-16.00
Return loss_VSWR value	1.12	1.13	1.34

UNLESS OTHER SPECIFIED TOLERANCES ON :

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 ANGLES=± HOLEDIA=±



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7. Environmental Performance

(1) Reliability Test

Item	Condition	Specification
Thermal shock	1. 30±3 minutes at -40°C±3°C, 2. Convert to +85°C (5 minutes) 3. 30±3 minutes at +85°C±3°C, 4. Convert to -40°C (5 minutes) 5. Total 1000 continuous cycles	No apparent damage Fulfill the electrical spec. after test.
Humidity resistance	1. Humidity: 85% R.H. 2. Temperature: 85±2°C 3. Time: 1000 hours.	No apparent damage Fulfill the electrical spec. after test.
High temperature resistance	1. Temperature: 85°C±2°C 2. Time: 1000 hours.	No apparent damage Fulfill the electrical spec. after test.
Low temperature resistance	1. Temperature: -40°C±2°C 2. Time: 1000 hours.	No apparent damage Fulfill the electrical spec. after test.
Soldering heat resistance	1. Solder bath temperature : 260±5°C 2. Bathing time: 10±1 seconds	No apparent damage
Solderability	The dipped surface of the terminal shall be at least 75% covered with solder after dipped in solder bath of 245±5 °C for 3±1 seconds.	No apparent damage

(2) Storage condition

(a) At warehouse:

The temperature should be within 0 ~ 30°C and humidity should be less than 75% RH.
The product should be used within 6 months from the time of delivery.

(b) On board:

The temperature should be within -40~85°C and humidity should be less than 85% RH.

(3) Operating temperature range

Operating temperature range : -40°C to +85°C.

UNLESS OTHER SPECIFIED TOLERANCES ON :

X=± X.X=± X.XX=±
 ANGLES=± HOLEDIA=±



INPAQ TECHNOLOGY CO., LTD.

SCALE : xxxx

UNIT : mm

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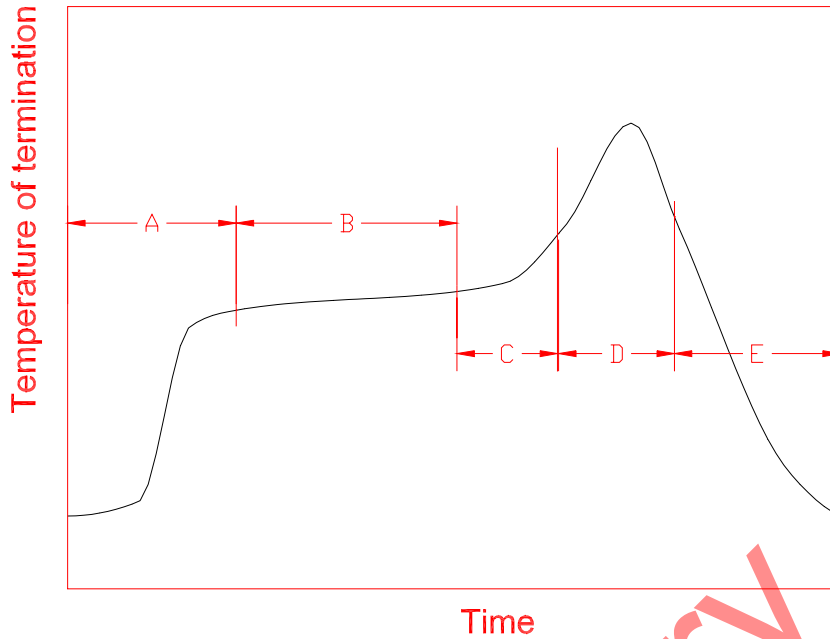
TITLE : ISM Band Chip Antenna For
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NO.

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8. Recommendable reflow soldering



A	1 st rising temperature	The normal to Preheating temperature	30s to 60s
B	Preheating	140°C to 160°C	60s to 120s
C	2 nd rising temperature	Preheating to 200°C	20s to 40s
D	Main heating	if 220°C	50s~60s
		if 230°C	40s~50s
		if 240°C	30s~40s
		if 250°C	20s~40s
		if 260°C	20s~40s
E	Regular cooling	200°C to 100°C	1°C/s ~ 4°C/s


(1) Soldering gun procedure

Note the follows, in case of using solder gun for replacement.

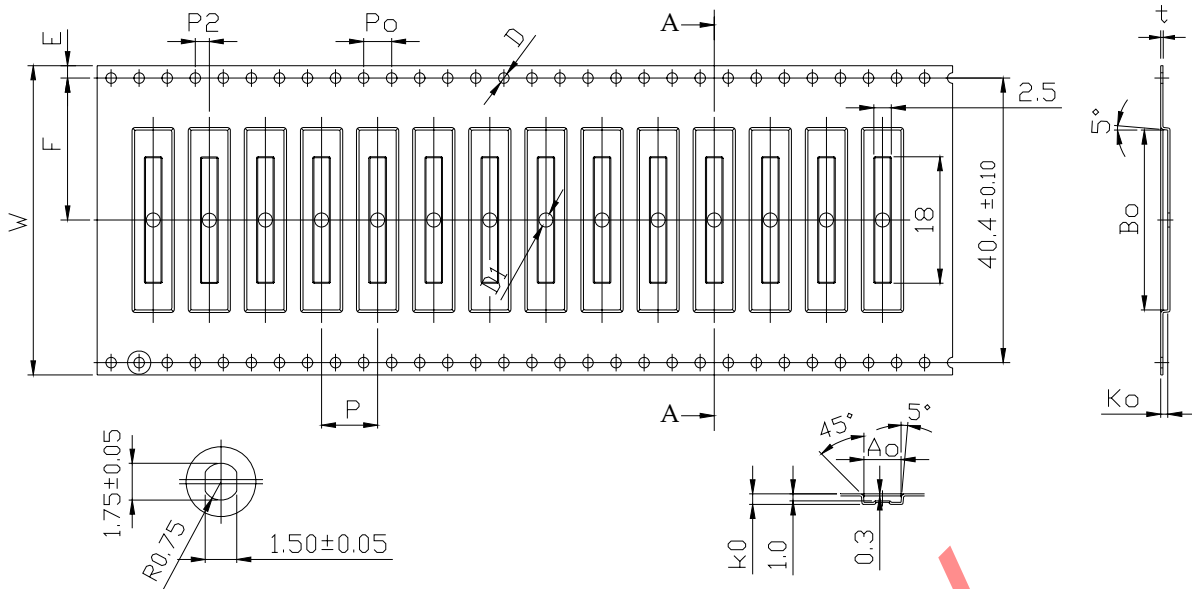
- (a) The tip temperature must be less than 380°C for the period within 3 seconds by using soldering gun under 30 W.
- (b) The soldering gun tip shall not touch this product directly.

(2) Soldering volume

Note that excess of soldering volume will easily get crack the body of this Product.


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ANGLES=±		HOLEDIA=±	
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			SPEC REV. P0

9. Carry tape




Item	Specifications	tolerance
W	44.00	±0.30
P	8.00	±0.10
E	1.75	±0.10
F	20.20	±0.10
P2	2.00	±0.10
D	1.50	+0.10 - 0.00
D1	2.00	±0.10
Po	4.00	±0.10
10Po	40.00	±0.20
Ao	5.40	±0.10
Bo	20.50	±0.10
Ko	1.10	±0.10
t	0.30	±0.05

- (1) sprocket hole pitch cumulative tolerance ±0.20mm.
- (2) Carrier camber not to exceed 1mm in 250mm.
- (3) Ao and Bo measured on a plane 0.3mm above the bottom of the pocket.
- (4) Ko measured from a plane on the inside bottom of the pocket to the top surface of the carrier.

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ANGLES=±		THIS DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF INPAQ TECHNOLOGY CO.,LTD.AND SHALL NOT BE REPRODUCED OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS OR DEVICES WITHOUT PERMISSION		
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TITLE : ISM Band Chip Antenna For ACH-2005-A1-MC-S		DOCUMENT NO.	ENS000016380	SPEC REV.
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- (5) All dimensions meet EIA-481-B requirements
- (6) Material: Clear Non Anti-Static Polystyrene.
 Black Anti-Static Polystyrene.
- (7) Packing length per 13" reel: 32.6Meters.
- (8) Component load per 13" reel : 4000 Pcs

Preliminary

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