



Specification For Approval

承認書

客戶 (Customer)	
品名(Product Name)	SPEAKER ASSY(LEAD FREE)
客戶料號(Customer Parts No.)	
供應商料號(Supplier Model No.)	P3512KMG04X-1
承認簽章 Approval Signature	

Revision History

Version	Date	Description	Author
V1.0	2005/10/12	Creation	謝雲平

- 絨立企業有限公司 *E-mail:* vanson2@ms27.hinet.net
Vansonic Enterprise Co., Ltd. Tel: +886-2-8966 6335 Fax: +886-2-8966 5220
- 佛山宏立電子有限公司 *E-mail:* gzfsveco@pub.foshan.gd.cn
FoshanVanson Electronics Co., Ltd. Tel: +86-757-8381 5788 Fax: +86-757-8381 8577
- 鴻立電子上海有限公司 *E-mail:* vesf@shtel.net.cn *Office:* vesi@shtel.net.cn
Vanson Electronics Shanghai Inc. Tel: +86-21-5958 5999 Fax: +86-21-5958 5678

審查 (Checked)		2005/10/12
批准 (Approval)		2005/10/12

VECO VANSONIC ENTERPRISE CO.,LTD.

8F., No7, Lane16, Sec2, Szechwan Road, Panchiao, Taipei Hsien, TAIWAN.

E-mail: Vansonic@ms4.hinet.net Homepage:<http://www.veco.com.tw>

TEL: +886-2-962 6335

FAX: +886-2-962 5220

1.	MODEL:	3512KMG04X-1 DYNAMIC SPEAKER
2.	Dimension	Outer Diameter 35*12 mm.
		Height Refer to Fig 1 mm. Weight 3.2 Grams.
3.	Magnet	Materials NdFeB
4.	Impedance	4 Ω ± 15 % At 1000 Hz.
5.	Power Rating	Normal 1.5 W. Maximum 2.0 W.
6.	Lowest Resonant Frequency	700 ± 20% Hz at 1.0V measured by SUNLILAB® 7117C
7.	Output Sound Pressure (S.P.L.)	84 ± 3 db / 1.0Watt · 0.5Meter, Measured by B&K Type 2012
		At 800, 1000, 1200 ,1500 HZ Average
8.	Frequency Range	400~ 20,000 Hz. Average SPL -10db Refer to Fig. 2
9.	Distortion	5% Maximum at 1000 Hz 1 W.
10.	Abnormal Sound Test	Must be Normal Tested By 2.45 Volts. Sine Wave.
11.	Load Test	Pink noise with HPF(High Pass Filter 235HZ-3db-11db/Oct) 2.45 Volts(RMS.) 24 hrs.
12.	Storage Temperature	- 25°C ~ + 65°C
13.	Operating Temperature	- 20°C ~ + 60°C

Mounting Notice;

Leave at least 1.0mm for diaphragm moving

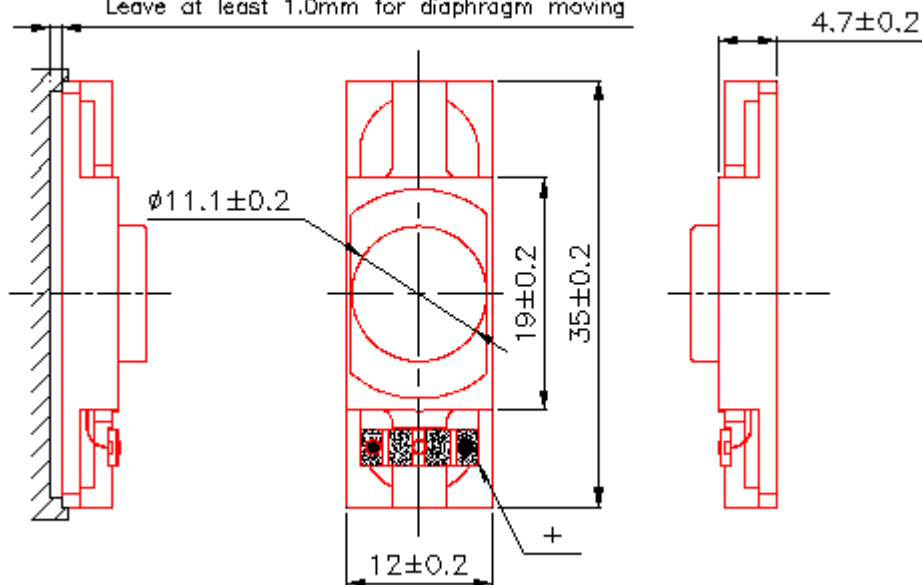


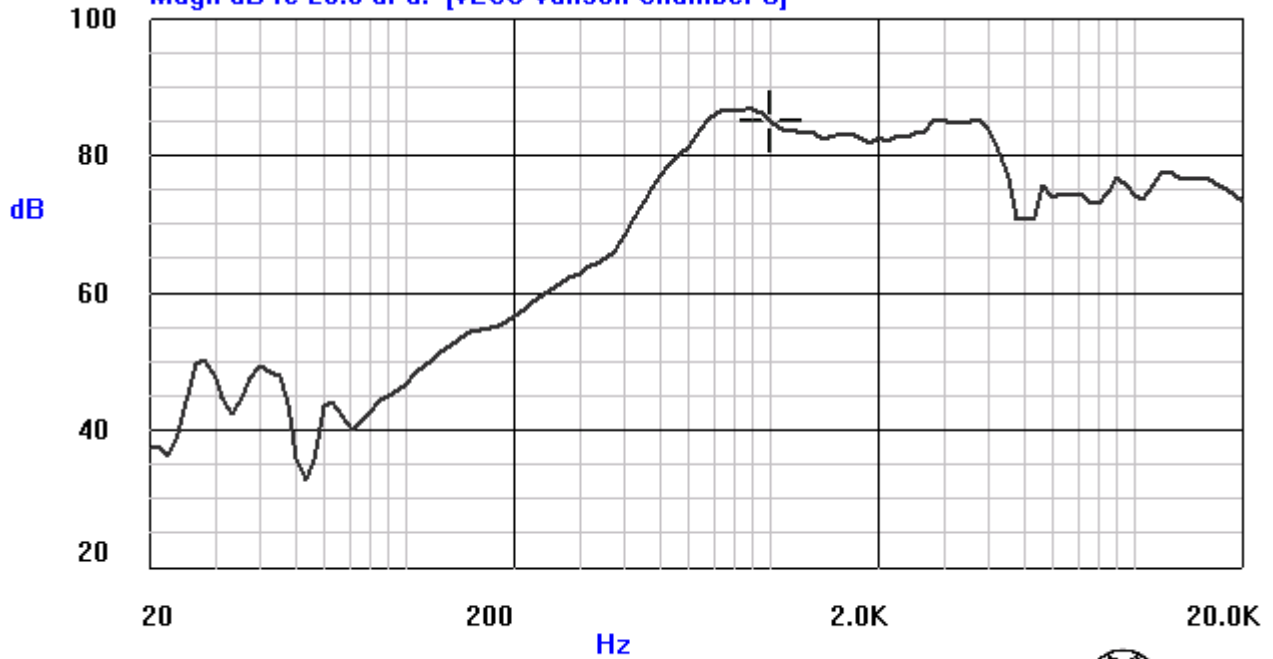
Fig.1

14.Frequency Response Curve.

14.1 Speaker

Sound Pressure Level(SPL) :84± 3dB/ 1.0W*0.5M at (800,1k,1.2k,1.5k) AV

Magn dB re 20.0 uPa. [VECO Vanson Chamber S]



Current Curve: 0 X: 1000 Hz Y: 84.99 dB

Time[Y/M/D H:M:S]: 2004/11/29 0:42:23



INPUT: 1.0W
MIC DIST: 0.5M
BAFFLE: IEC6028-5

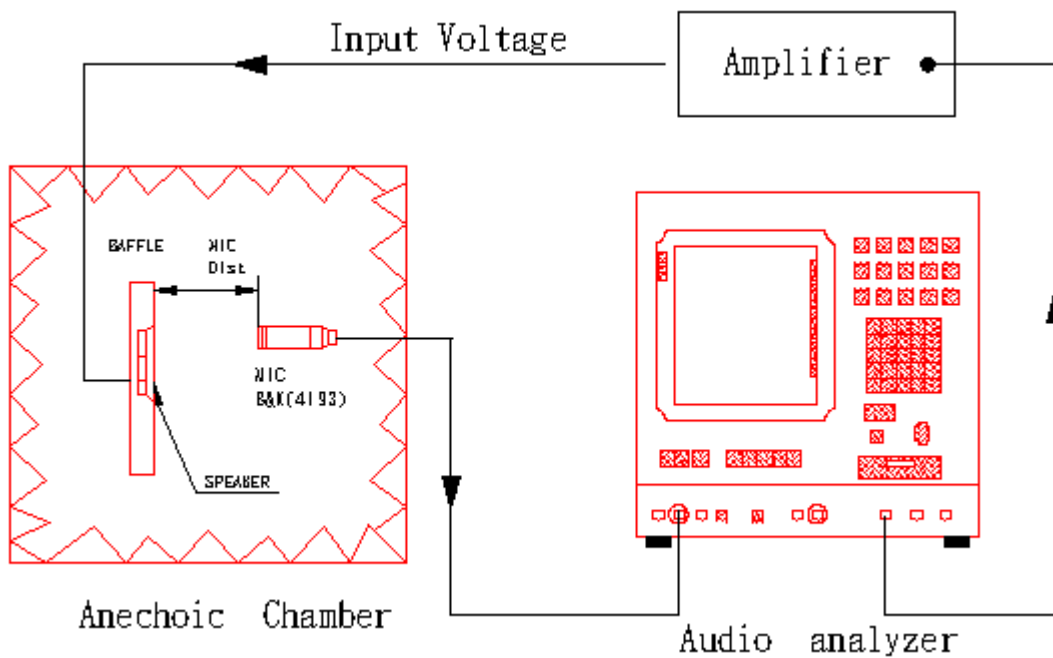


Fig.2

15.Environment Test

15.1 Environment test – High temperature.

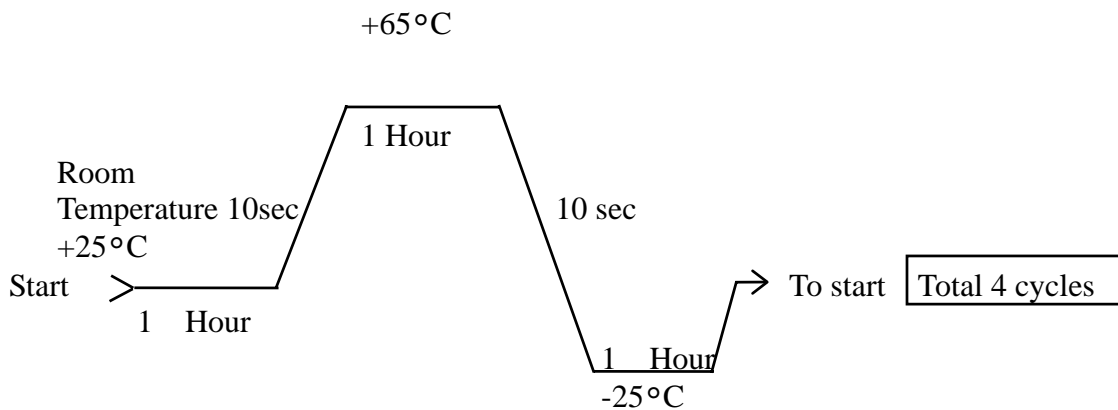
After exposure the speaker in the $+ 65 \pm 3$ °C chamber for 24 hours, then leave the speaker at room temperature for 2 hour, the SPL should not deviate by ± 3 db, compare with pre-test measurement.

15.2 Environment test - Low temperature.

After exposure the speaker in the $- 25 \pm 3$ °C chamber for 24 hours, then leave the speaker at room temperature for 2 hour, the SPL should not deviate by ± 3 db, compare with pre-test measurement.

15.3 Environment test-Temperature cycle.

After exposure the speaker in the chamber, temperature cycle setting as below shows, SPL should not Deviate by ± 4 db,compare with pre-test measurement.



15.4 Environment test – Humidity.

After exposure the speaker in the $+ 40 \pm 3$, relative humidity 90% ~95% chamber for 24 hours, then leave the speaker at room temperature for 6 hours, the SPL should not deviate by ± 3 db, compare with pre-test measurement.