Industrial NC2702MA 28V Synchronous Buck 6A Switching Regulator with Built-in Inductor/MOSFET

FEATURES

- Input Voltage (Maximum Rating):
- 4.0 V to 28 V (29 V)
- Operating Temperature Range: -40 °C to 85 °C
- Start-Up Voltage: 4.5 V
- Output Voltage: 0.7 V to 5.3 V
- Feedback Voltage Tolerance: 0.64 V ± 1 %
- Oscillation Frequency: 250 kHz to 1 MHz
- Minimum On-Time: Typ. 100 ns
- Minimum OFF-Time: Typ. 120 ns (at regulation mode) At dropout, actual minimum off-time is reduced.
- Duty-Over:
- Soft-Start
- Power-Good
- Thermal Shutdown
- Under Voltage Lockout (UVLO) Function:
 - VCC = 3.3 V (Typ.)

Min. 1/4

- Overvoltage Detection (OVD), Undervoltage Detection (UVD)
- High-Side MOSFET ON-Resistance: 9.7mΩ
- Low-Side MOSFET ON-Resistance: 4.7mΩ

APPLICATIONS

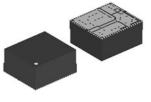
POL converter of FPGA

TYPICAL APPLICATIONS

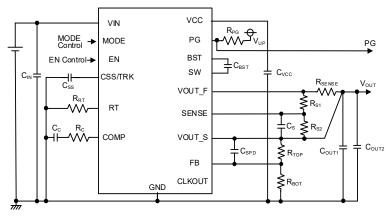
- Communication Base Stations, Network Servers
- Industrial Embedded Control Equipment, Medical Embedded Control Equipment

GENERAL DESCRIPTION

The NC2702MA is a 6 A synchronous step-down switching regulator module with a maximum input of 28 V that incorporates CMOS-based DC / DC controller IC, MOSFETs, and 2.2 μ H (DCR Typ. 13.7 m Ω) inductor. The space-saving power supply design is easy with the NC2702MA. Also, the switching frequency can be adjusted in the range from 250 kHz to 1 MHz by an external resistor. This product is a highreliability device for industrial application, that has passed both the inspection at high temperature and the reliability test for considering industrial equipment.

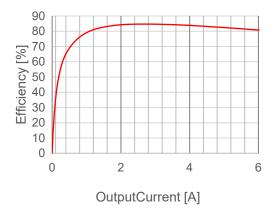


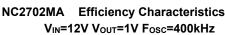
QFN0910-65-MA 10.0 x 9.0 x4.8mm



NC2702MA TYPICAL APPLICATIONS

EFFICIENCY TYPICAL CHARACTERISTICS







PRODUCT NAME INFORMATION

NC2702 aa bbb c dd e

Description of Configuration

Composition	Item	Description
аа	Package code	Indicates the package. Please refer to the ORDER INFORMATION.
aa	Fackage code	MA: MCM Type Module
bbb	Output Voltage	External Setting Type: 000 only
С	Version	Select the Overcurrent Protection type
dd	Docking	Taping direction.
du	Packing	Refer to the packing specifications.
e	Grade	Indicates the quality grade.
e		D: Industrial Equipment

Version

С	Overcurrent Protection
А	Non-Latch Type (Hiccup)
В	Latch Type

Grade

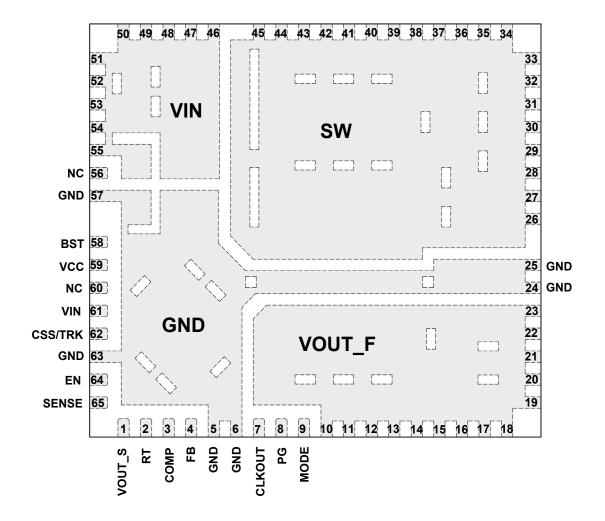
е	Applications	Operating Temperature Range	Test Temperature
D	Industrial Equipment and Social Infrastructures	-40°C to 85°C	25°C, 85°C

ORDER INFORMATION

PRODUCT NAME	PACKAGE	RoHS	HALOGEN- FREE	PLATING COMPOSITION	WEIGHT (mg)	QUANTITY (pcs/reel)
NC2702MA000AE2D	QFN0910-65-MA	Yes	Yes	Sn2Bi	1563	250
NC2702MA000BE2D	QFN0910-65-MA	Yes	Yes	Sn2Bi	1563	250



PIN DESCRIPTIONS



QFN0910-65-MA Pin Configuration

%This is a pin layout image diagram (Top view)



Pin Descriptions

Pin No.	Pin Name	I/O	Description
1	VOUT_S		Output Voltage Feedback Input Pin
2	RT	Ι	Oscillation Adjustment Pin Connecting a resistor to ground from this pin sets the switching frequency. Switching frequency range is from 250 kHz to 1 MHz.
3	COMP	Ι	A Phase Compensation network connected Pin. Connect a capacitor and a resistor to compensate the loop.
4	FB	Ι	Feedback Input Pin Set the output voltage by connecting an external resistor.
5, 6	GND	-	GND Pin
7	CLKOUT	0	Clock Output Pin Clock output pin synchronized with internal switching frequency. CMOS output with VCC as power supply.
8	PG	0	Power-Good Output Pin NMOS open drain pin. Output that is pulled-up node "High" in normal state.
9	MODE	Ι	Mode-Select Input Pin High: to select Forced PWM Control, External Clock Synchronization with PLL Input. Low: prohibited
10 to 23	VOUT_F	0	Power Output Pin Mount the RSENSE for Peak Current Limit between the Vout load and these pins .
24, 25	GND		GND Pin 💥 Connect these pins together on the board.
26 to 45	SW	0	Switching Pin The inductor is connected inside the IC to this pin. To enforce the power dissipation, refer to the footprint and PCB layout.
46 to 55	VIN	Power	Power Supply Input Pin 🛛 💥 Be sure to connect the VIN pins together on the board.
56, 60	NC	1	No Connection It is recommended to be left open to reduce the risk of adjacent pins' short.
57, 63	GND		GND Pin ※Be sure to connect the GND pins together on the board.
58	BST	Ι	Bootstrapped Pin By connecting a capacitor (C_{BST}) between the SW and BST pin, the voltage between the SW and BST pin is controlled to Typ.5V.
59	VCC	0	VCC Output Pin
61	VIN	Power	Power Supply Input Pin 💥 Be sure to connect the VIN pins together on the board.
62	CSS/TRK	I	Soft-Start Adjustment Pin Soft-start time can be adjusted by connecting a capacitor between this pin and GND.
64	EN	Ι	Enable Pin ("High" active) Input "Low" to this pin shuts down the IC. Input "High" to this pin enables the IC.
65	SENSE	I	Sense Pin for Inductor Current

For details, refer to "TYPICAL APPLICATION CIRCUIT" and "THEORY OF OPERATION".



ABSOLUTE MAXIMUM RATINGS

	Symbol	Ratings	Unit
Input Voltage	VIN	-0.3 to 29	V
EN Pin Input Voltage	V _{EN}	-0.3 to V _{IN} + 0.3 ≤ 29	V
CSS/TRK Pin Input Voltage	Vcss/trk	-0.3 to 3	V
VOUT_S Pin Voltage	V _{OUT_S}	-0.3 to 6	V
VOUT_F Pin Voltage	Vout_f	-0.3 to 6	V
SENSE Pin Voltage	VSENSE	-0.3 to 6	V
RT Pin Voltage	Vrt	-0.3 to 3	V
COMP Pin Voltage	V _{COMP}	-0.3 to V_{CC} + 0.3 ≤ 6	V
FB Pin Voltage	VFB	-0.3 to 3	V
VCC Pin Voltage	N	-0.3 to 6	V
Output Current for VCC Pin		Internally limited	mA
BST Pin Voltage	V _{BST}	SW-0.3 to SW+6	V
SW Pin Voltage	Vsw	-0.3 to V _{IN} + 0.3 ≤ 29	V
MODE Pin Voltage	V _{MODE}	-0.3 to 6	V
PG Pin Voltage	Vpg	-0.3 to 6	V
CLKOUT Pin Voltage	Vclkout	-0.3 to V_{CC} + 0.3 ≤ 6	V
Junction Temperature ^{*1}	Tj	-40 to 150	°C
Storage Temperature Range	T _{stg}	-55 to 150	°C

ABSOLUTE MAXIMUM RATINGS

Electronic and mechanical stress momentarily exceeded absolute maximum ratings may cause permanent damage and may degrade the lifetime and safety for both device and system using the device in the field. The functional operation at or over these absolute maximum ratings is not assured.

Calculate the power consumption of the IC from the operating conditions and calculate the junction temperature with the thermal resistance.

Please refer to "THERMAL CHARACTERISTICS" for the thermal resistance under our measurement board conditions.



*1

ELECTROSTATIC DISCHARGE RATINGS

	Conditions	Protection Voltage
HBM	C = 100 pF, R = 1.5 kΩ	±2000 V
CDM		±1000 V

ELECTROSTATIC DISCHARGE RATINGS

The electrostatic discharge test is done based on JESD47.

In the HBM method, ESD is applied using the power supply pin and GND pin as reference pins.

RECOMMENDED OPERATING CONDITIONS

	Symbol	Ratings	Unit
Input Voltage	VIN	4.0 to 28	V
Operating Temperature Range	Ta	-40 to 85	°C
Output Voltage	Vout	0.7 to 5.3	V
Output Current (NC2702MA)	Іоит	0 to 6	А

RECOMMENDED OPERATING CONDITIONS

All of electronic equipment should be designed that the mounted semiconductor devices operate within the recommended operating conditions. The semiconductor devices cannot operate normally over the recommended operating conditions, even if they are used over such conditions by momentary electronic noise or surge. And the semiconductor devices may receive serious damage when they continue to operate over the recommended operating conditions.



ELECTRICAL CHARACTERISTICS

 V_{IN} = 12 V, V_{EN} = V_{IN} unless otherwise specified.

For parameter that does not describe the temperature condition, the MIN / MAX value under the condition of $-40^{\circ}C \le T_a \le 85^{\circ}C$ is described.

NC2702MA000xE2D

Parameter	Symbol	Conditions	MIN	TYP	MAX	Unit
Start-Up Voltage	V _{START}				4.5	V
VCC Pin Voltage (VCC-GND)	V _{CC}	V _{IN} = 28 V, −40°C ≤ T _a ≤ 85°C	4.9	5.1	5.3	V
Shutdown Current	l _{sd}	V _{IN} = 28 V, V _{EN} = 0 V		3	20	μA
Quiescent Current at no switching in PWM Mode	lq	$V_{IN} = 12 \text{ V}, V_{FB} = 0.672 \text{ V},$ $V_{OUT_S} = V_{SENSE} = 1.5 \text{ V},$ $V_{SW} = 1.5 \text{ V}$		1.2	1.9	mA
UVLO Release Voltage	VUVLOREL	$V_{IN} = V_{CC} = Low to High$	3.85	4.0	4.2	V
UVLO Detection Voltage	VUVLODET	$V_{IN} = V_{CC} = High to Low$	3.1	3.3	3.4	V
FB Voltage Accuracy	V _{FB}	V _{IN} = 12 V, Ta=25°C	0.6336	0.64	0.6464	V
		-40°C ≤ Ta ≤ 85°C	0.6272		0.6528	
Oscillation Frequency 0	fosco	R _{RT} = 135 kΩ	225	250	275	kHz
Oscillation Frequency 1	fosc1	R _{RT} = 32 kΩ	900	1000	1100	kHz
Minimum OFF Time	toff	$V_{IN} = 5 V, V_O = 5 V$		120	190	ns
Minimum ON Time	ton	$V_{IN} = 5 V, V_O = 0.7 V$		100	120	ns
	£	fosc Criteria	fosc×0.5		fosc×1.5	kHz
Synchronizing Frequency	fsync	losc Chiena	250		1000	kHz
Soft-Start Time 1	t _{SS1}	V _{IN} = 12 V, CSS/TRK = OPEN	0.4		0.75	ms
Soft-Start Time 2	t _{SS2}	V _{IN} = 12 V, C _{SS} = 4.7nF	1.4		2.0	ms
Charge Current for Soft-Start Pin	ITSS	VIN = 12 V, VCSS/TRK = 0 V	1.8	2	2.2	μA
CSS/TRK Pin Voltage at End of Soft-Start	V _{SSEND}		V _{FB}	V _{FB} +0.03	V _{FB} +0.06	V
Discharge FET On-resistance for CSS/TRK Pin	Rondisd_css	$V_{\text{IN}} = 4.5 \text{ V}, V_{\text{EN}} = 0 \text{ V},$ $V_{\text{CSS/TRK}} = 3 \text{ V}$	2.0	3.0	5.0	kΩ

All electrical characteristic parameters that specify the minimum and maximum specifications are tested under the condition of $T_j \approx T_a = 25 \text{ °C} / 85 \text{ °C}$



 V_{IN} = 12 V, V_{EN} = V_{IN} unless otherwise specified.

For parameter that do not describe the temperature condition, the MIN / MAX value under the condition of

 $-40^{\circ}C \le T_a \le 85^{\circ}C$ is described.

NC2702MA000xE2D

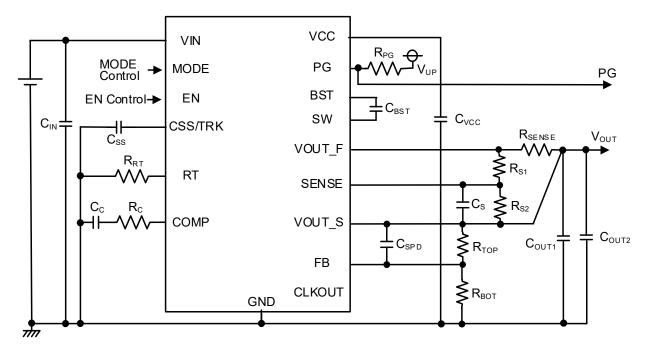
Parameter	Symbol	Conditions	MIN	TYP	MAX	Unit
Current Limit Threshold Voltage (SENSE – VOUT_S)	VILIMIT		40	50	60	mV
Reverse Current Sense Threshold Voltage (SENSE – VOUT_S)	VIREVLIMIT		40	50	60	mV
SW Short to GND Detector Threshold Voltage (VIN – SW)	VSWSHORTDET		0.345	0.43	0.520	V
SW Short to VCC Detector Threshold Voltage (SW – GND)	VSWSHORTDET		0.330	0.43	0.515	V
EN Input High Voltage	V _{ENH}	V _{IN} = V _{CE} = 28 V	1.30			V
EN Input Low Voltage	V _{ENL}	V _{IN} = 28 V, V _{CE} = 0 V			1.10	V
EN Input High Current	I _{ENH}	V _{EN} = 28 V	0.20		2.45	μA
FB Input High Current	IFBH	V _{IN} = 28 V, V _{FB} = 3 V	-0.1	0	0.1	μA
FB Input Low Current	IFBL	V _{IN} = 28 V, V _{FB} = 0 V	-0.1	0	0.1	μA
MODE Input High Voltage	VMODEH	V _{IN} = 28 V	1.33			V
MODE Input High Current	IMODEH	V _{IN} = 28 V, V _{MODE} = 6 V	1.00		6.60	μA
CLKOUT Output High Voltage	VCLKOUTH	CLKOUT = Hi-Z	4.7		VCC	V
CLKOUT Output Low Voltage	VCLKOUTL	CLKOUT = Hi-Z	0		0.1	V
PG Output Low Voltage	Vpgoff	V _{IN} = 4.0 V, I _{PG} = 1 mA		0.26	0.54	V
PG Pin Leakage Current	IPGOFF	V _{IN} = 28 V, V _{PG} = 6 V	-0.1	0	0.1	μA
	VFBOVDDET	$V_{IN} = 5.0 V,$ $V_{FB} = Low to High$	0.680	V _{FB} ×1.10	0.740	V
FB Pin OVD Threshold Voltage	VFBOVDREL	$V_{IN} = 5.0 V,$ $V_{FB} = High to Low$	0.664	V _{FB} ×1.07	0.712	V
	VFBUVDDET	$V_{IN} = 5.0 V,$ $V_{FB} = High to Low$	0.556	V _{FB} ×0.90	0.604	V
FB Pin UVD Threshold Voltage	VFBUVDREL	$V_{IN} = 5.0 \text{ V},$ $V_{FB} = \text{Low to High}$	0.574	V _{FB} ×0.93	0.628	V
Thermal Shutdown Detection Temperature	T _{SDDET}	$T_j^{*1} = Low to High$	-	130	-	°C
Thermal Shutdown Release Temperature	TSDREL	$T_j *^1 = High to Low$	-	110	-	°C

All electrical characteristic parameters that specify the minimum and maximum specifications are tested under the condition of $T_j \approx T_a = 25 \text{ °C} / 85 \text{ °C}$

 $^{\star1}\,$ This product is a module product. T_j is the junction temperature of the controller chip.



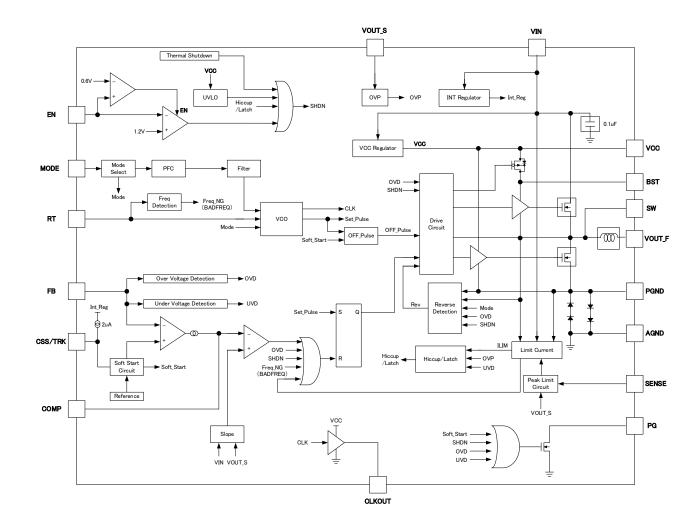
TYPICAL APPLICATION CIRCUIT



NC2702MA Typical Application Circuit



BLOCK DIAGRAMS



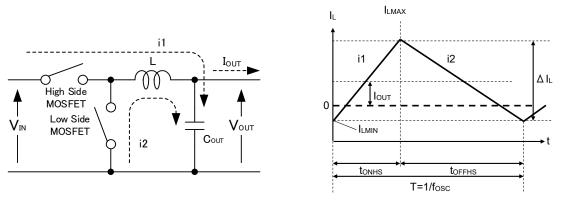
NC2702MA Block Diagram



THEORY OF OPERATION

Operation of Step-Down Switching Regulator

A basic step-down switching regulator is illustrated in the following figures. This switching regulator charges energy in the inductor when the high-side MOSFET turns off and controls with less energy loss, so that a lower output voltage than the input voltage is obtained.



Basic Circuit

Current Through Inductor

- Step1. The high-side MOSFET turns on and current IL (= i1) flows, and energy is charged into C_{OUT}. At this moment, I_L increases from I_{LMIN} (= 0) to reach I_{LMAX} in proportion to the on-time period (ton) of the high-side MOSFET turns on and current I_L (= i1) flows, and energy is charged into C_{OUT}. At this moment, I_L increases from I_{LMIN} (= 0) to reach I_{LMAX} in proportion to the on-time period (t_{ONHS}) of the high-side MOSFET.
- Step2. When the high-side MOSFET turns off, the low-side MOSFET turns on in order to maintain IL at I_{LMAX} , and current I_L (= i2) flows
- Step3. The low-side MOSFET is turned on until the next cycle. That is, the low-side MOSFET must keep turning on to meet. $I_L = I_{LMIN} < 0$, when reaches $I_L = I_{LMIN} = 0$ after a time of topen.

In the PWM mode, the output voltage is maintained constant by controlling toNHS with the constant switching frequency (fosc).

MODE Pin Function

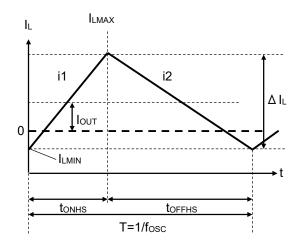
The forced PWM mode is selected when the voltage of the MODE pin is more than 1.33 V, and the PWM works regardless of a load current. By inputting a clock signal, PLL synchronous mode appears and always operates in PWM regardless of the load current. (The "Low" level input is prohibited.)

See Forced PWM mode for details and Frequency Synchronization Function for the operation on connecting an external clock.



Forced PWM Mode

Forced PWM mode is selected by setting the fixing the MODE pin to 1.33V or higher or by applying an external clock signal. This mode can reduce the output noise since the frequency is fixed even if the light load conditions. Thus, I_{LMIN} becomes less than "0" when I_{OUT} is less than $\Delta I_L / 2$. That is, the electric charged to C_{OUT} , is discharged via MOSFET for the durations – when I_L reaches "0" from I_{LMIN} and when I_L reaches I_{LMIN} from "0". But, pulse skip is occurred to prevent the overvoltage if high-side MOSFET is turned on when the output voltage is more than the set output voltage.



Forced PWM Mode

Frequency Synchronization Function

The NC2702MA can synchronize to the external clock being inputted via the MODE pin, with using a PLL (Phase-locked loop). In this case, the forced PWM mode is also in valid. Each High/Low period of the external clock is required at least 100 ns or more. The allowable range of oscillation frequency is from 0.5 to 1.5 times of the set frequency⁽²⁾, and the operating guaranteed frequency is in the 250 kHz to 1 MHz range⁽³⁾. The NC2702MA can synchronize to the external clock also during the soft start. That is, the NC2702MA executes the soft-start with the synchronization functions if an external clock is input to the MODE pin and started up. However, if the device is on the maximum duty or the duty-over state caused by small difference between input and output voltages, the device may run at asynchronous to the MODE pin, and it may operate in the frequency in the range from one-fourth to same as the external clock frequency. Likewise, the CLKOUT pin becomes asynchronous to the MODE pin. If making synchronization to the MODE pin, consideration of the minimum difference between input and output voltage for this function is necessary.

Output Voltage Setting

The output voltage (V_{OUT}) can be set by adjustable values of R_{TOP} and R_{BOT}. The value of V_{OUT} can be calculated by Equation 1.

 $V_{OUT} = V_{FB} \times (R_{TOP} + R_{BOT}) / R_{BOT}$ (Equation 1)

For example, when setting V_{OUT} = 3.3 V and setting R_{BOT} = 22 k Ω , R_{TOP} can be calculated by substituting them to Equation 1. As a result of the expanding Equation 2, R_{TOP} can be set to 91.4 k Ω . To make 91.4 k Ω with using the E24 type resistors, the connecting use of 91 k Ω and 0.39 k Ω resistors in series is required. If the tolerance level of the set output voltage is wide, using a resistor of 91 k Ω to R_{TOP} can reduce the number of components.

R_{TOP} = (3.3 V / 0.64 V - 1) × 22 kΩ

= 91.4 k Ω (Equation 2)

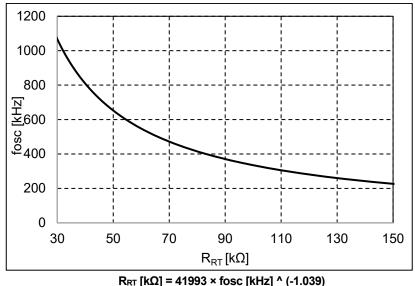
⁽³⁾ The adjustable oscillation frequency range becomes $250 \text{kHz} \le f_{OSC} \le 600 \text{kHz}$ when $0.7 \text{ V} \le V_{OUT} < 1.35 \text{ V}$.



⁽²⁾ See Oscillation Frequency Setting for details of the set frequency.

Oscillation Frequency Setting

Connecting the oscillation frequency setting resistor (R_{RT}) between the RT pin and GND can control the oscillation frequency in the range of 250 kHz to 1 MHz^{*4}. For example, using the resistor of 66 k Ω can set the frequency of about 500 kHz. The Electrical Characteristics guarantees the oscillation frequency for fosco (at R_{RT} = 135 k Ω) and fosc1 (at R_{RT} = 32 k Ω).



NC2702MA Oscillation Frequency Setting Resistor (Rrt) vs. Oscillation Frequency (fosc)

Duty-Over Function

When the input voltage is down by cranking, the operating frequency is reduced until one-fourth of the set frequency with being linearly proportional to time in order to maintain the output voltage. Exploiting the ON duty to exceed the maxduty value at normal operation can allow the small difference between input and output voltages.

Power Good Output Function

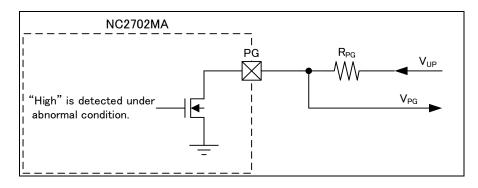
The power good function with using an NMOS open drain output can detect the following states of the NC2702MA. The NMOS turns on and the PG pin being Low, when detecting the items shown below. After the NC2702MA returns to the normal state, the NMOS turns off and the PG pin outputs High (PG Input Voltage: V_{UP}).

- •EN = "Low" (Shut Down)
- UVLO(Shut Down)
- Thermal Shut Down
- Soft-Start Time
- At UVD Threshold Voltage Detection
- ·At OVD Threshold Voltage Detection
- •At Hiccup-Type Protection (when hiccup mode is selected)
- •At Latch-Type Protection (when latch mode is selected)

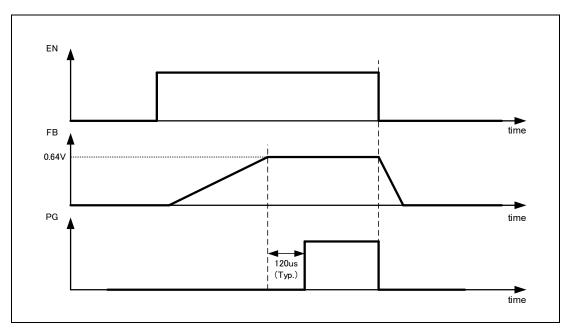
^{*4} The adjustable oscillation frequency range becomes 250 kHz \leq fosc \leq 600 kHz if .7 V \leq V_{OUT} < 1.35V.



The PG pin is designed to become 0.54 V or less in Low level when the current flowing to the PG pin is 1 mA. The use of the PG input voltage (V_{UP}) of 5.5 V or less and the pull-up resistor (R_{PG}) of 10 k Ω to 100 k Ω are recommended. If not using the PG pin, connect it to GND or left open.



Power Good Output Pin Connecting Diagram

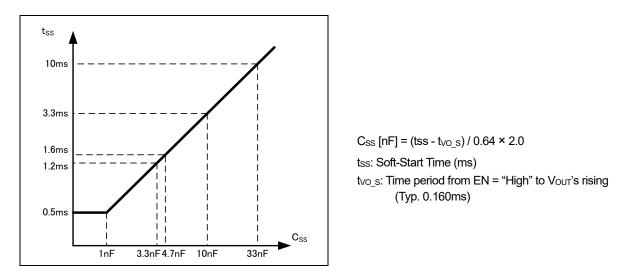


Rising / Falling Sequence of Power Good Circuit

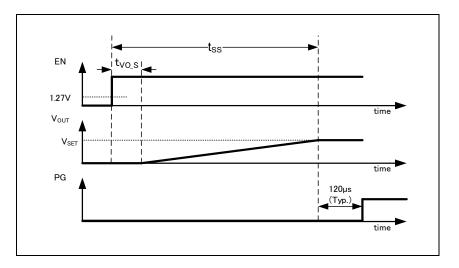


Soft-Start Function

The soft-start time is a time between a rising edge (" High" level) of the EN pin and the timing when the output voltage reaches the set output voltage. Connecting a capacitor (CSS) to the CSS / TRK pin can adjust the soft-start time (tss) – provided the internal soft-start time of 500 μ s (Typ.) as a lower limit. The adjustable soft-start time is 1.6 ms (Typ.) when connecting an external capacitor of 4.7 nF. The time is for charging a capacitor up to 0.64V(Typ.) with the charging current of 2.0 μ A (Typ.). If not required to adjust the soft-start time, by the CSS / TRK pin being" Open", the internal soft-start time of 500 μ s (Typ.) is set. If connecting a large capacitor to an output signal, the overcurrent protection or the SW GND short protection might run. To avoid these protections caused by starting abruptly when reducing the amount of power current, soft-start time must be set as long as possible. Each of soft-start time (tss1/ tss2) is guaranteed under the conditions described in the chapter of" Electrical Characteristics".



Soft-Start Time Adjustable Capacitor (Css) vs. Soft-Start Time (tss)

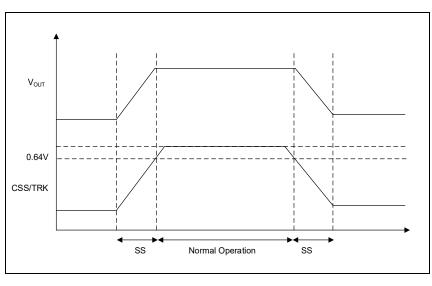


Soft-Start Sequence



Tracking Function

Applying an external tracking voltage to the CSS / TRK pin can control the soft-start sequence – provided that the lowest internal soft-start time is limited to 500 μ s (Typ.). Since the FB pin voltage, V_{FB} becomes nearly equal to V_{CSS/TRK} at tracking, the complex start timing and soft-start can be easily designed. The available voltage at tracking is between 0 V and 0.64 V. If the tracking voltage is over 0.64 V, the internal reference voltage of 0.64 V is enabled. Also, an arbitrary falling waveform can be generated by reducing V_{CSS/TRK} to 0.64 V (Typ.) or less, because the NC2702MA supports both of up- and down- tracking.



Tracking Sequence

Min. ON-Time

The min. ON time (Max.120 ns), which is determined in the NC2702MA internal circuit, is a minimum time to turn high-side MOSFET on. The NC2702MA cannot generate a pulse width less than the min. ON time. Therefore, settings of the output set voltage and the oscillator frequency are required so that the minimum step-down ratio [$V_{OUT}/V_{IN}x$ (1 / fosc)] does not stay below 120ns. If staying below 120 ns, the pulse skipping operation appears to stabilize the output voltage. The ripple current and the output voltage ripple will be large under the pulse skipping condition.

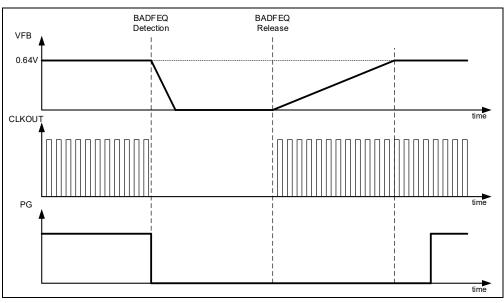
Min. OFF-Time

By the adoption of bootstrap circuit, the high-side MOSFET, which is used as the NC2702MA, is used an NMOS. The sufficient voltage to drive the high-side MOSFET must be charged. Therefore, the min. OFF time is determined from the required time to charge the voltage. By the function of the frequency's reduction by one-quarter of a set value (Min.) if the input-output difference voltage becomes small or drastic load transient may happen, the OFF period can be caused once in four-cycle period of normal cycle. As a result, the min. OFF time becomes 30 ns (Typ.) against the nominal clock, substantially, and the maximum duty cycle can be improved.



Bad Frequency (BADFREQ) Protection

If a current equivalent to 2 MHz (Typ.) or more or 125 kHz (Typ.) or less flows to the RT pin when the resistor of the RT pin is in open / short, the NC2702MA will stop switching to protect the IC and the internal state becomes back to before the soft start. The CLKOUT pin is fixed to" Low" while the bad frequency is detected. The NC2702MA will restart under the normal control with soft start when recover from the abnormal condition.



BADFREQ Detection / Release Sequence



PROTECTION FUNCTION

Thermal Shutdown

When the junction temperature exceeds the thermal shutdown detection temperature (Typ.130°C), switching stops. Then, this IC will restart when the junction temperature drops below the thermal shutdown release temperature (Typ.110°C). The NC2702MA is a product in which a switching regulator controller chip and high-side/low-side MOSFETs are built in one package, and a thermal shutdown circuit is built into the switching regulator controller chip. High-side and low-side MOSFETs junction temperatures cannot be sensed directly. Also, the temperature rises rapidly, specifically over 16 W loss, the MOSFETs may be damaged before the thermal shutdown. If VIN is 22V or more, please implement protection by the current limit function.

SW Power Supply (VIN Short) / GND (GND Short) Protection

In addition to normal current limit, the NC2702MA provides the SW power supply / GND short protection to monitor the voltage between the MOSFET's drain and source. Since the current limit function is controlled with a sense resistance, the current limit function cannot work for a shoot-through current through the MOSFETs and an overcurrent by shorten the SW pin to VDD/GND. The detecting current can be calculated by SW shot to VDD/GND detector threshold voltage (MOSFET_ON-Resistance x Current, Typ.0.43 V).

Current Limit Function

The current limit function limits the peak current to turn the high-side MOSFET off if the difference between SENSE pin voltage and VOUT_S pin voltage is over the current limit threshold voltage. The current limit detection method and current limit threshold can be set by connecting external components.

The current limit value is detected with the voltage across a sense resistance connected to the internal inductor connected pin in series. By connecting a high precision resistance, the current limit with high accuracy can be realized. Be careful that the power loss caused by the current and R_{SENSE}. The peak current in the current limit inductor can be calculated by the following equation.

High-side MOSFET SW Low-side MOSFET Inductor Nout Rst Cour

Peak current in Current limit inductor (A) = Current limit threshold voltage (mV) / R_{SENSE} (mΩ)

Figure A Detection with Sense Resistance 1

When the load current, IOUT is large, the sense resistance, R_{SENSE} should be small, in such a case, current limit threshold may shift by the effect of wiring resistance. The countermeasure against it is by connecting R_{S1} and R_{S2} resistances to SENSE pin shown in Figure B as close as possible to R_{SENSE} , the fine current limit level is possible compared with adjustment by only R_{SENSE} . In this case, the inductor peak current limit can be calculated by the next equation.

Peak Current limit (A) = Current limit threshold voltage (mV) / ($R_{S0} \times R_{SENSE}$ (m Ω))

7777

 $R_{S0} = R_{S2} / (R_{S1} + R_{S2})$



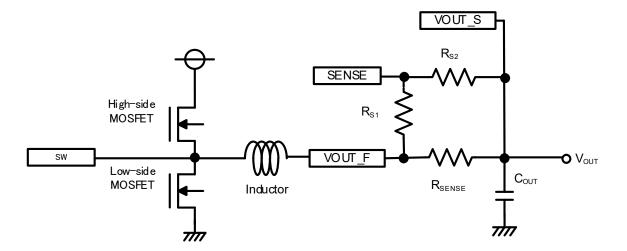


Figure B Detection with Sense Resistance 2

Instead of the SENSE resistor, it is possible to control the current limit value using the DCR of the internal inductor, but it is not recommended due to the drastic deterioration of the accuracy.

Reverse Current Limit Function

The reverse current limit function works when the reverse current is over the threshold. When the over current beyond the limit is detected, the low-side MOSFET is turned OFF to limit the reverse current. The reverse current limit value is determined by the voltage between the VOUT_S pin and the SENSE pin. The detector threshold is same as the current limit. This function is useful for the output is shortened to the higher voltage node than the set output voltage.

Under Voltage Detection (UVD)

The UVD function indirectly monitors the output voltage with using the FB pin. The PG pin outputs" Low" when the UVD detector threshold is 90% (Typ.) of V_{FB} for more than 30 μ s (Typ.). When V_{FB} is over 93% (Typ.) of 0.64 V, the PG pin outputs" High" after the delay time (Typ.120 μ s.). The hiccup-/latch-type overcurrent protection works when detecting an overcurrent, an SW shortened to GND, or an over output voltage protection (OVP) during the UVD detection.

Over Voltage Detection (OVD)

The OVD function indirectly monitors the output voltage with using the FB pin. Switching stops when detecting the over voltage of V_{FB} but the internal circuit keeps active. The PG pin outputs" Low" when the OVD detector threshold is 110% (Typ.) of V_{FB} for more than 30 µs (Typ.). When V_{FB} is under 107% (Typ.) of V_{FB} , which is the OVD released voltage, the switching goes back to the normal and the PG pin outputs" High" after the delay time (Typ.120 µs.). The over voltage protection works when an error is occurred by peripheral circuits for the FB pin such as output feedback resistance network.



Over Voltage Protection (OVP)

The OVP function monitors the voltage of VOUT_S pin to reduce an over voltage when an error is caused in peripheral circuits for the FB pin. Switching stops when V_{OUT} is over the OVP detector threshold, but the internal circuit keeps active. When V_{OUT} is under the OVP detector threshold, switching is back to the normal operation. If the UVD for FB pin is detected during the OVP detect state, the error is detected and hiccup- / latch-type protection will work. However, the operation is not guaranteed because the OVP detector threshold is set beyond the absolute maximum rating of the VOUT_S pin.

Hiccup-Type / Latch-Type Overcurrent Protection

There are the hiccup-type / latch-type overcurrent protections. When UVD can work during the current limit or OVP, or the SW short protection to GND. The latch-type protection can release by the following procedure. After removing the cause, set the EN pin to" Low" or tie V_{IN} input voltage below the UVLO detector threshold and start again. The hiccup type protection stops switching and releases the circuit automatically after the protection delay time (Typ. 3.5 ms). Since the hiccup type protection is auto-release, the EN pin control to release the protection is unnecessary. When the output is shortened to GND, turning on and off is repeated until the abnormal condition is released.



THERMAL CHARACTERISTICS 1

Thermal characteristics depend on the mounting conditions. The following measurement conditions are based on JEDEC STD. 51.

Measurement Conditions

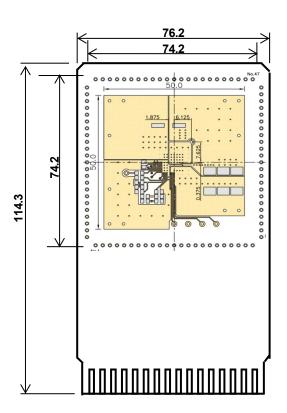
Parameter	Measurement Conditions			
Environment	Mounting on Board (Wind Velocity = 0 m/s)			
Board Materia	Glass Cloth Epoxy Plastic (Four-Layer Board)			
Board	76.2 mm × 114.3 mm × 1.6 mm			
Dimensions	76.2 mm × 114.3 mm × 1.6 mm			
Connor Datio	Outer Layer (First and Fourth Layers) : 90% or more			
Copper Ratio	Inner Layers (Second and Third Layers) : 95% or more			

Measurement Result

Parameter	Measurement Result
Thermal Resistance (θ ja)	θja = 24°C/W
Thermal Characterization Parameter (ψjt)	ψjt = 6.8°C/W

 θ ja:Junction-to-Ambient Thermal Resistance

wjt:Junction-to-Top Thermal Characterization Parameter



Measurement Board Pattern

CALCULATION METHOD OF JUNCTION TEMPERATURE

The junction temperature (Tj) can be calculated from the following equation.

 $Tj = Ta + \theta ja \times P$ $Tj = Tc(top) + \psi jt \times P$

Ta: Ambient temperature.

Tc (top): Package mark side center temperature

 $P : P_{IN} - P_{OUT} = (V_{IN} \times I_{IN}) - (V_{OUT} \times I_{OUT})$ (Power consumption under user's conditions.)



THERMAL CHARACTERISTICS 2

Thermal characteristics depend on the mounting conditions. The following thermal characteristics are measurement data using our evaluation board.

Measurement Conditions

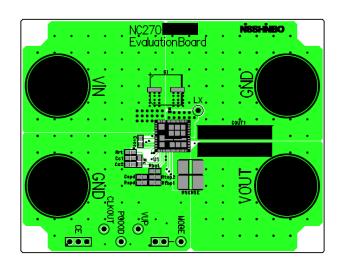
Parameter	Measurement Conditions		
Environment	Mounting on Board (Wind Velocity = 0 m/s		
Board Materia	Glass Cloth Epoxy Plastic		
Board Dimensions	(Four-Layer Board) 70 mm × 90 mm × 1.6 mm		
Copper Ratio	Outer Layer (First and Fourth Layers) :		
	90% or more		
	Inner Layers (Second and Third Layers) :		
	95% or more		

Measurement Result

Parameter	Measurement Result	
Thermal Resistance (θ ja)	θja = 16°C/W	
Thermal Characterization		
Parameter (ψjt)	ψjt = 2.41°C/W	

θja: Junction-to-Ambient Thermal Resistance

wjt:Junction-to-Top Thermal Characterization Parameter



Measurement Board Pattern

CALCULATION METHOD OF JUNCTION TEMPERATURE

The junction temperature (Tj) can be calculated from the following equation.

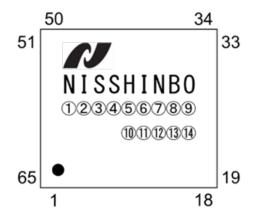
 $Tj = Ta + \theta ja \times P$ $Tj = Tc(top) + \psi jt \times P$

Ta: Ambient temperature. Tc (top): Package mark side center temperature $P: P_{IN} - P_{OUT} = (V_{IN} \times I_{IN}) - (V_{OUT} \times I_{OUT})$ (Power consumption under user's conditions.)



MARKING SPECIFICATION

123456789 : Product Code … <u>Refer to the following table</u> 101112314 : Lot Number … Alphanumeric Serial Number



QFN0910-65-MA Part Markings

NOTICE

There can be variation in the marking when different AOI (Automated Optical Inspection) equipment is used. In the case of recognizing the marking characteristic with AOI, please contact our sales or distributor before attempting to use AOI.

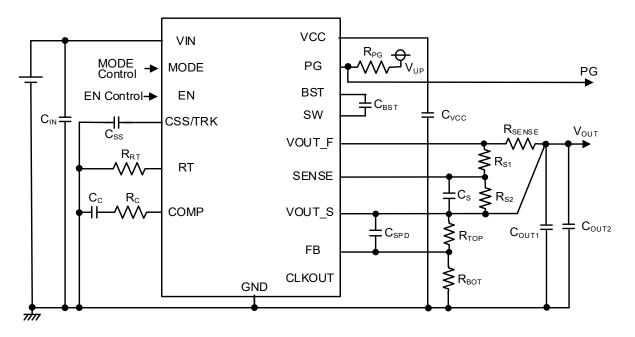
NC2702MA Marking List

Product Name	123456789
N C 2 7 0 2 M A 0 0 0 A	N C 2 7 0 2 M A A
N C 2 7 0 2 M A 0 0 0 B	N C 2 7 0 2 M A B



APPLICATION NOTE

Cautions in Selecting External Components



NC2702MA Typical Application Circuit

Inductor

The inductor built in the NC2702MA: L = 2.2 μ H, DCR = Typ. 13.7 m Ω .

Capacitor

Choose a capacitor that has a sufficient margin to the voltage ratings with consideration of the DC bias characteristics and the temperature characteristics.

The use of a ceramic capacitor for C_{IN} is recommended. When both a ceramic capacitor and an electrolyte capacitor are used, the stability of the operation will be improved. Choose the electrolyte capacitor with the possible lowest ESR with consideration of the allowable ripple current rating (I_{RMS}). I_{RMS} can be calculated by the following equation.

 $I_{RMS} \doteq I_{OUT} / V_{IN} \times \sqrt{\{V_{OUT} \times (V_{IN} - V_{OUT})\}}$



Table of Constants

 $R_{BOT}{=}22k\Omega,$ $C_{VCC}{=}2.2\mu F,$ $C_{BST}{=}0.22\mu F$ should be used in all conditions.

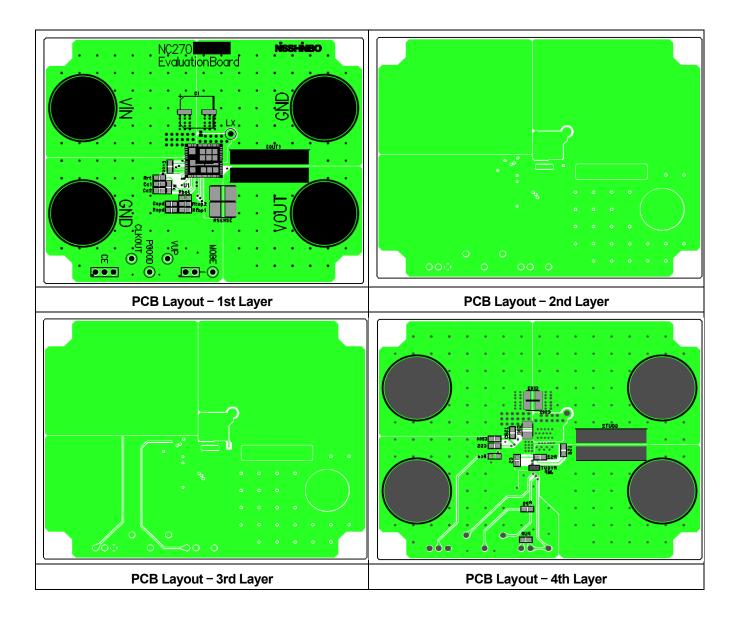
NC2702MA

VIN	Vout	Cout1	COUT2	R _{RT}	Rc	Cc	RTOP	CSPD	Css	Rs1	Rs ₂	Cs	Rsense
(V)	(V)	(µF)	(µF)	(kΩ)	(kΩ)	(µF)	(kΩ)	(pF)	(nF)	(kΩ)	(kΩ)	(pF)	(mΩ)
5	0.8	47*3	120	83.1	6.8	4.7	5.6	330	3.3	1k	-	100	6
5	1	47*2	120	83.1	6.8	4.7	12.4	330	3.3	1k	-	100	6
5	1.8	47*3	-	83.1	4.7	4.7	39.9	220	3.3	1k	-	100	6
5	2.5	47*3	-	83.1	4.7	4.7	64	100	3.3	1k	-	100	6
5	3.3	47*3	-	83.1	4.7	4.7	91.4	100	3.3	1k	-	100	6
12	0.8	47*3	120	83.1	6.8	4.7	5.6	330	3.3	1k	-	100	6
12	1	47*2	120	83.1	6.8	4.7	12.4	330	3.3	1k	-	100	6
12	1.8	47*2	120	83.1	4.7	4.7	39.9	220	3.3	1k	-	100	6
12	2.5	47*3	-	83.1	6.8	4.7	64	100	3.3	1k	-	100	6
12	3.3	47*2	-	65.9	6.8	4.7	91.4	100	3.3	1k	-	100	6
12	5	47*2	-	54.5	6.8	4.7	150	68	3.3	1k	-	100	6
24	3.3	47*2	-	54.5	8.2	2.2	91.4	100	3.3	1k	-	100	6
24	5	47*2	-	40.5	8.2	2.2	150	68	3.3	1k	-	100	6

%The "-" indicate OPEN.



Evaluation Board / PCB Layout



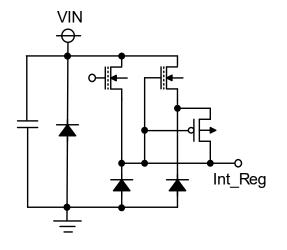
Technical Notes

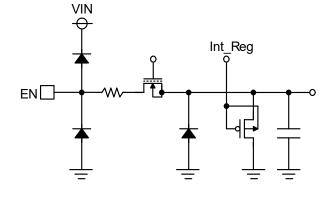
The performance of power source circuits using this IC largely depends on peripheral circuits. When selecting the peripheral components, please consider the conditions of use. Do not allow each component, PCB pattern or the IC to exceed their respected rated values (voltage, current, and power) when designing the peripheral circuits.

- External components must be connected as close as possible to the ICs and make wiring as short as possible. Especially, the capacitor connected in between VIN pin and GND pin must be wiring the shortest. If their impedance is high, internal voltage of the IC may shift by the switching current, and the operating may be unstable. Make the power supply and GND lines sufficient.
- Put a capacitor (C_{OUT}) to keep a distance from C_{IN} to avoid the high-frequency noise by input.
- Put a capacitor (C_{BST}) as close as possible to the SW pin and the BST pin. If controlling a slew rate of the high-side MOSFET for EMI, a resistor (R_{BST}) should be in series between the BST pin and the capacitor (C_{BST}).
- Do not use the MODE pin with "open" or "Low".
- If Vour is a negative voltage, start-up may not impossible.
- The thermal shutdown function prevents the IC from fuming and ignition but does not ensure the IC's reliability or keep the IC below the absolute maximum ratings. The thermal shutdown function does not operate on the heat generated by other than the normal IC operation such as latch-up and overvoltage application.
- The thermal shutdown function operates in state over the absolute maximum ratings; therefore, the thermal shutdown function should not be used for a system design.
- The connection between GND pins should be near the IC in common to avoid impedance difference.
- When the load current, I_{OUT} is large, the sense resistance, R_{SENSE} should be small, in such a case, current limit threshold may shift by the effect of wiring resistance. The countermeasure against it is by connecting R_{S1} and R_{S2} resistances to SENSE pin as close as possible to R_{SENSE}. Refer to the explanation of "Current Limit Function".
- As a noise filter, setting a capacitor, Cs between SENSE pin and VOUT_S as close as possible to the IC is also recommended.



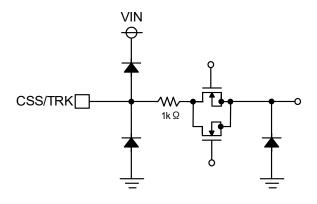
INTERNAL EQUIVALENT CIRCUIT FOR EACH PIN

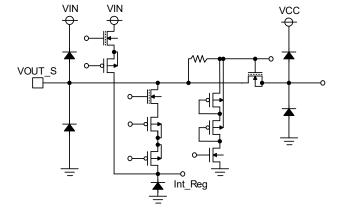




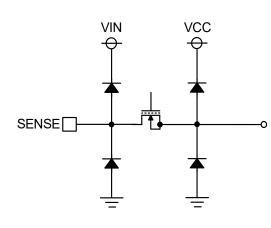
VIN Pin

EN Pin



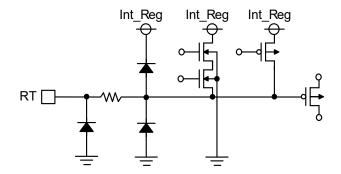


CSS/TRK Pin



SENSE Pin

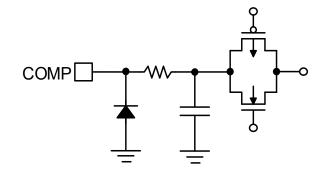
VOUT_S Pin

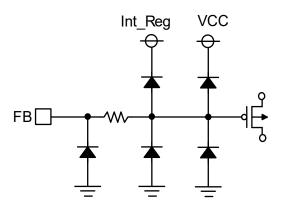


RT Pin

NSSHNBO

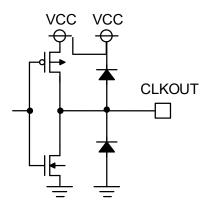
Industrial NC2702MA series

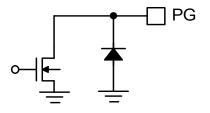




FB Pin

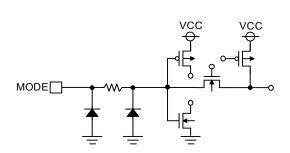
COMP Pin

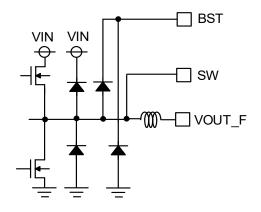




PG Pin



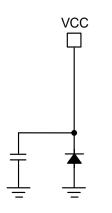




SW Pin, VOUT_F, BST Pin

MODE Pin





VCC Pin

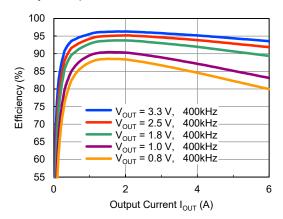


TYPICAL CHARACTERISTICS

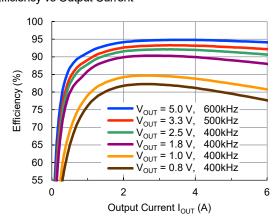
Note: Typical Characteristics are intended to be used as reference data; they are not guaranteed. 1) Efficiency and Power Loss vs Output Current

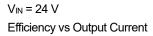
 $V_{IN} = 5 V$

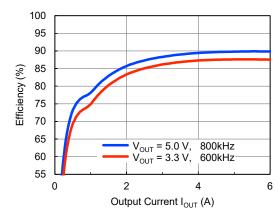
Efficiency vs Output Current



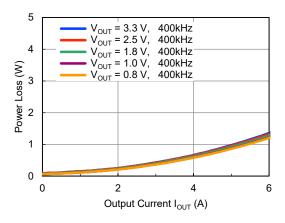
V_{IN} = 12 V Efficiency vs Output Current



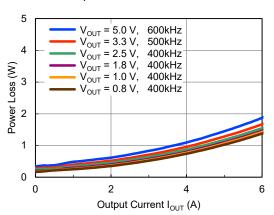


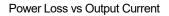


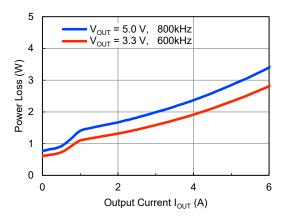
Power Loss vs Output Current



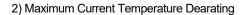
Power Loss vs Output Current

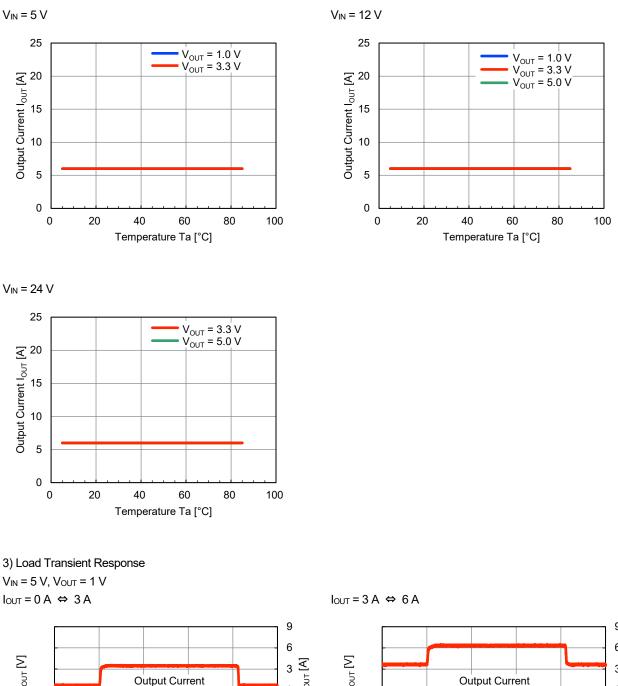


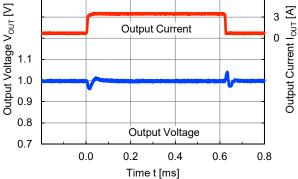


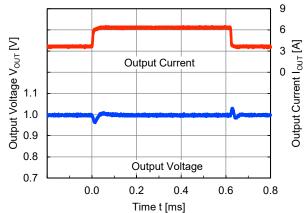








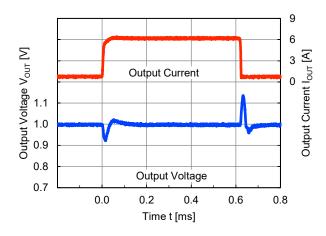




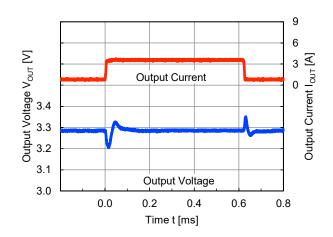


Nisshinbo Micro Devices Inc.

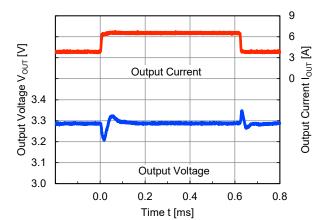
Iout = 0 A ⇔ 6 A



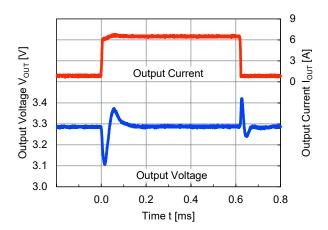
 $V_{IN} = 5 V$, $V_{OUT} = 3.3 V$ $I_{OUT} = 0 A \Leftrightarrow 3 A$



 $I_{OUT} = 3 A \Leftrightarrow 6 A$



I_{OUT} = 0 A ⇔ 6 A





9 6

0 c Output Current I_{oUT} [A]

0.8

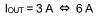
Industrial NC2702MA series

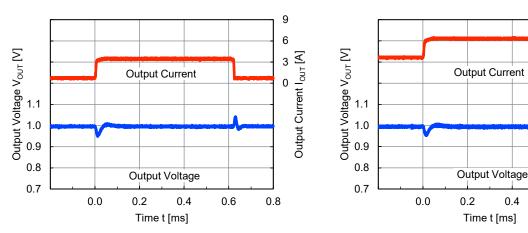
0.4

0.6

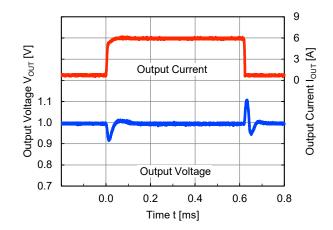
Nisshinbo Micro Devices Inc.

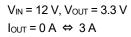
V_{IN} = 12 V, V_{OUT} = 1 V Iout = 0 A ⇔ 3 A

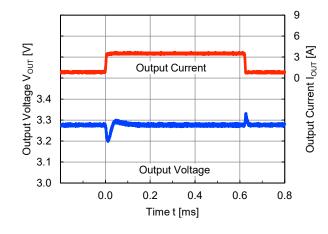




 $I_{OUT} = 0 A \Leftrightarrow 6 A$

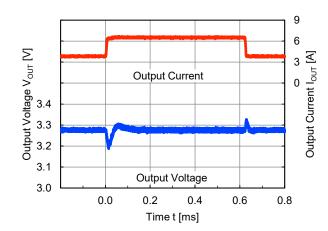






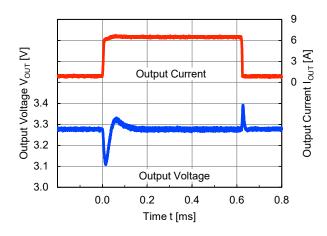
Iout = 3 A ⇔ 6 A

NSSHNBO



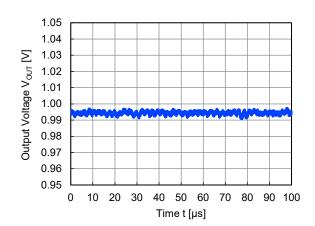
Nisshinbo Micro Devices Inc.

 $I_{OUT} = 0 A \Leftrightarrow 6 A$

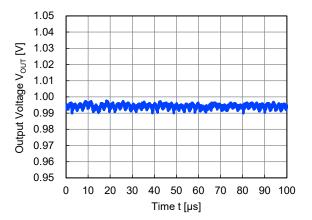


4) Output Voltage vs Time

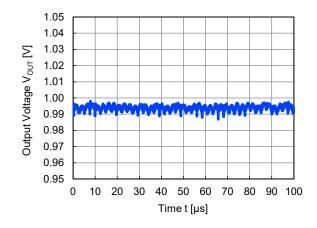
 $V_{IN} = 12 \text{ V}, V_{OUT} = 1 \text{ V}$ Iout = 0 A



Іоυт = 3 А

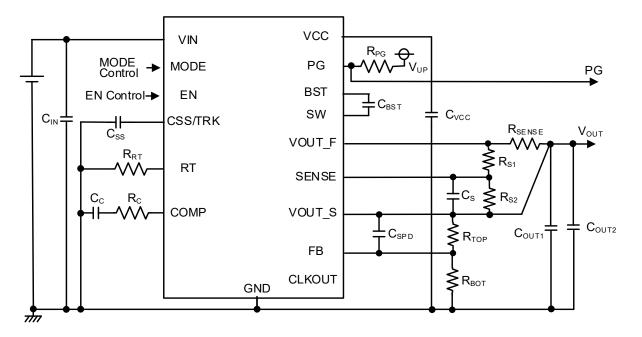








TEST CIRCUIT



NC2702MA Test Circuit

Components List

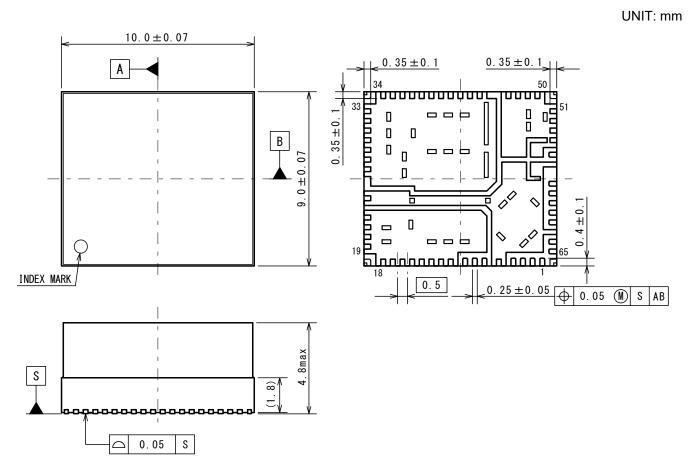
Symbol	Specification	Parts Number	
CIN	10 µF	CGA6P3X7S1H106K	
Cout1	47 µF	C3225X7S1A476M	
C _{OUT2}	120 µF	EEFSX0J121E7	
Cvcc	2.2 µF	GCM21BR71E225KA73L	
CBST	0.22 µH	GCM188R71E224KA55D	



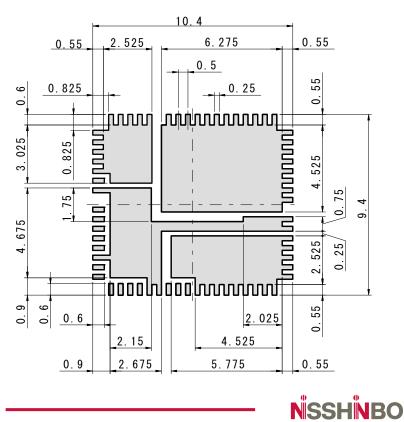
QFN0910-65-MA

PACKAGE DIMENSIONS

PI-QFN0910-65-MA-E-A



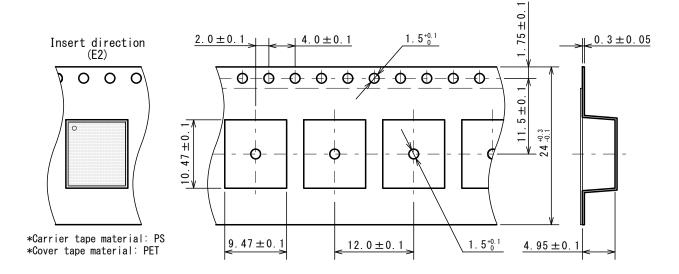
■ EXAMPLE OF SOLDER PADS DIMENSIONS



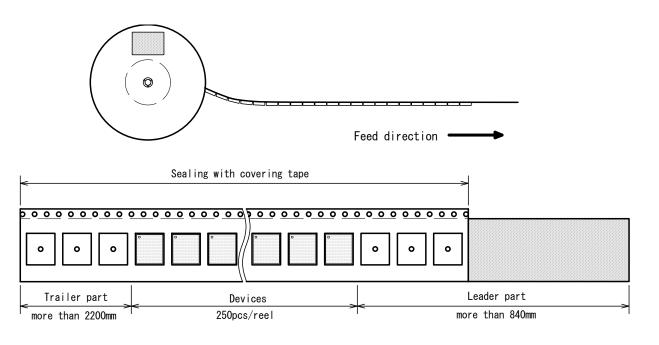
QFN0910-65-MA

PACKING SPEC

(1) Taping dimensions / Insert direction



(2) Taping state

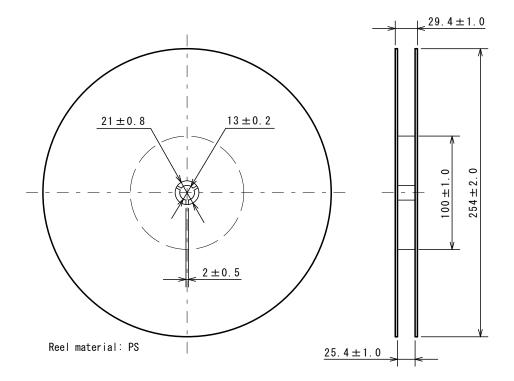


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UNIT: mm

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(3) Reel dimensions

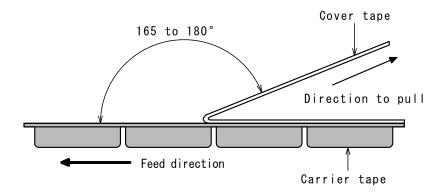


(4) Peeling strength

Peeling strength of cover tape

- •Peeling angle 165 to 180° degrees to the taped surface.
- Peeling speed
- Peeling strength

300mm/min 0.1 to 1.3N



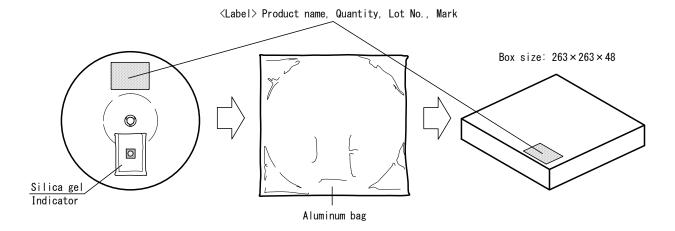
PI-QFN0910-65-MA-E-A

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Nisshinbo Micro Devices Inc.

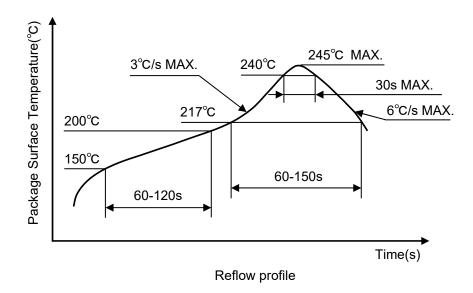
QFN0910-65-MA

(5) Packing state



HEAT-RESISTANCE PROFILES

Reflow and Repair soldering method shall be within three times.



QFN0910-65-MA

STORAGE CONDITION

1. Storage conditions

Before opening	Temperature:	5 to 40 (°C)		
	Humidity:	45 to 90 (%)		
After opening	Temperature:	5 to 30 (°C)		
	Humidity:	45 to 60 (%)		

Be sure to use within 1weeks (168h) after the open the anti-humidity seal.

2. Notes of IC storage

(1) Do not use water for the tap for humidifiers, but use pure water or boiled water.

- (2) Do not store the devices in a corrosive-gas atmosphere.
- (3) Do not store the devices in a dusty place.
- (4) Do not expose devices to direct sunlight.
- (5) Maintain the temperature of the storage place stabilized.
- (6) Keep away from excessive load and impact.
- (7) Keep away from excessive electromagnetic radiation exposure.
- (8) When storaging the tape packaging product which is used partially, do not roll up with excessive tension because it can influence the taping quality.
- 3. Storage period

Please mount devices within a year after delivering.

For the devices have stored longer than a year, check the corrosion of leads and solderability before using.

4. Baking Requirements

Baking prior to soldering reflow is required if the above storage term has been exceeded. This package has a structure that makes it difficult to dehumidify. Please bake under the following baking conditions.

Baking condition at 125°C for 72hrs should be used.

However, the tape and reel of the taping package of this product are not heat resistant. Transfer to a heat-resistant container with a temperature of 125°C or higher before use.

<Notes>

Baking is limited to two times.

If more than three times baking is performed, be sure to confirm the solderability before use. Package cracks may occur when reflow mounting a product that has absorbed moisture.

5. Moisture Sensitivity Levels

JEDEC: Level 3

PI-QFN0910-65-MA-E-A

Revision History

Date	Revision	Contents of Changes
Jun.12.2023	Ver. 1.0	Initial release



- 1. The products and the product specifications described in this document are subject to change or discontinuation of production without notice for reasons such as improvement. Therefore, before deciding to use the products, please refer to our sales representatives for the latest information thereon.
- 2. The materials in this document may not be copied or otherwise reproduced in whole or in part without the prior written consent of us.
- 3. This product and any technical information relating thereto are subject to complementary export controls (so-called KNOW controls) under the Foreign Exchange and Foreign Trade Law, and related politics ministerial ordinance of the law. (Note that the complementary export controls are inapplicable to any application-specific products, except rockets and pilotless aircraft, that are insusceptible to design or program changes.) Accordingly, when exporting or carrying abroad this product, follow the Foreign Exchange and Foreign Trade Control Law and its related regulations with respect to the complementary export controls.
- 4. The technical information described in this document shows typical characteristics and example application circuits for the products. The release of such information is not to be construed as a warranty of or a grant of license under our or any third party's intellectual property rights or any other rights.
- 5. The products listed in this document are intended and designed for use as general electronic components in standard applications (office equipment, telecommunication equipment, measuring instruments, consumer electronic products, amusement equipment etc.). Those customers intending to use a product in an application requiring extreme quality and reliability, for example, in a highly specific application where the failure or misoperation of the product could result in human injury or death should first contact us.
 - Aerospace Equipment
 - Equipment Used in the Deep Sea
 - Power Generator Control Equipment (nuclear, steam, hydraulic, etc.)
 - Life Maintenance Medical Equipment
 - Fire Alarms / Intruder Detectors
 - Vehicle Control Equipment (automotive, airplane, railroad, ship, etc.)
 - Various Safety Devices
 - Traffic control system
 - Combustion equipment

In case your company desires to use this product for any applications other than general electronic equipment mentioned above, make sure to contact our company in advance. Note that the important requirements mentioned in this section are not applicable to cases where operation requirements such as application conditions are confirmed by our company in writing after consultation with your company.

- 6. We are making our continuous effort to improve the quality and reliability of our products, but semiconductor products are likely to fail with certain probability. In order to prevent any injury to persons or damages to property resulting from such failure, customers should be careful enough to incorporate safety measures in their design, such as redundancy feature, fire containment feature and fail-safe feature. We do not assume any liability or responsibility for any loss or damage arising from misuse or inappropriate use of the products.
- 7. The products have been designed and tested to function within controlled environmental conditions. Do not use products under conditions that deviate from methods or applications specified in this datasheet. Failure to employ the products in the proper applications can lead to deterioration, destruction or failure of the products. We shall not be responsible for any bodily injury, fires or accident, property damage or any consequential damages resulting from misuse or misapplication of the products.
- 8. Quality Warranty
 - 8-1. Quality Warranty Period

In the case of a product purchased through an authorized distributor or directly from us, the warranty period for this product shall be one (1) year after delivery to your company. For defective products that occurred during this period, we will take the quality warranty measures described in section 8-2. However, if there is an agreement on the warranty period in the basic transaction agreement, quality assurance agreement, delivery specifications, etc., it shall be followed.

8-2. Quality Warranty Remedies

When it has been proved defective due to manufacturing factors as a result of defect analysis by us, we will either deliver a substitute for the defective product or refund the purchase price of the defective product.

- Note that such delivery or refund is sole and exclusive remedies to your company for the defective product.
- 8-3. Remedies after Quality Warranty Period

With respect to any defect of this product found after the quality warranty period, the defect will be analyzed by us. On the basis of the defect analysis results, the scope and amounts of damage shall be determined by mutual agreement of both parties. Then we will deal with upper limit in Section 8-2. This provision is not intended to limit any legal rights of your company.

- 9. Anti-radiation design is not implemented in the products described in this document.
- 10. The X-ray exposure can influence functions and characteristics of the products. Confirm the product functions and characteristics in the evaluation stage.
- 11. WLCSP products should be used in light shielded environments. The light exposure can influence functions and characteristics of the products under operation or storage.
- 12. Warning for handling Gallium and Arsenic (GaAs) products (Applying to GaAs MMIC, Photo Reflector). These products use Gallium (Ga) and Arsenic (As) which are specified as poisonous chemicals by law. For the prevention of a hazard, do not burn, destroy, or process chemically to make them as gas or power. When the product is disposed of, please follow the related regulation and do not mix this with general industrial waste or household waste.
- 13. Please contact our sales representatives should you have any questions or comments concerning the products or the technical information.



Nisshinbo Micro Devices Inc.

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